

CNC Vertical Mills														
List Total Quantity														
Manufacturer (insert additional rows as needed)	Model	# of machines	Year	# of Axis	X Travel (Inches)	Y Travel (Inches)	Z Travel (Inches)	Accuracy (micrometers)	Table Size	Spindle Speed	Live or Manual tool change?	High pressure coolant thru the tool?	Rotary Table or Indexer?	Multi Pallet Changer?
DMG MORI	DMU 65 monoBLOCK	1		5	28.9"	25.6"	22"							
MORI SELKI	NMV 5000 DCG	1	2007	5-Axis Direct Drive Motor	28.7"	20.1"	20.1"	2.0 micron	Ø 27.6"	12,000 rpm	Live Tooling - 61 tools	Yes	Rotary	No
MORI SELKI	DURAVERTICAL 5100	3	2011, 11, & 14	4-Axis	53.1"	23.6"	20.9"	1.76 micron	40" by 20"	10,000 rpm	Live Tooling - 30 tools	Yes	Indexer	No
MORI SELKI	SV-500	1	1998	4-Axis with contouring capability	31.5"	20.1"	20.1"	5.0 micron	43.3" by 23.6"	20,000 rpm	Live Tooling - 30 tools	Yes		No
OKUMA	MB-46VAE-R	1	2006	4-axis	32"	18.11"	18.11"	5.0 micron	29.92" by 18.11"	15,000 rpm	Live Tooling - 32 tools	Yes		No
KIRA	KPC30A	1	2002	4-axis	19.7"	15"	11.8"	5.0 micron	25.6" by 15.0"	15,000 rpm	Live Tooling - 14 tools	Yes		No
KIRA	VTC30Elite	2	1998, 1998	3-axis with rotary table	17.34"	11.42"	10.63"	5.0 micron	19.68" by 12.6"	10,000 rpm	Live Tooling - 10 tools	Yes		No
KIRA	VTC30A	2	2000, 2000	3-axis with rotary table	15.75"	11.81"	10.63"	5.0 micron	12.5" by 19.5"	10,000 rpm	Live Tooling - 10 tools	Yes		No

CNC Horizontal Mills															
List Total Quantity															
Manufacturer (insert additional rows as needed)	Model	# of machines	Year	# of Axis	X Travel (Inches)	Y Travel (Inches)	Z Travel (Inches)	Accuracy (micrometers)	Table Size	Spindle Speed	Live or Manual tool change?	High pressure coolant thru the tool?	Rotary Table or Indexer?	Multi Pallet Changer?	
MORI SELKI	NH-4000 DCG	2	2011, 11	4 Axis with Contouring Capability	24.8"	22"	22"	1.8 micron	Ø24.8" Height: 35.4"	14,000 rpm	Live Tooling - 240 tools	Yes	Rotary - Linear Pallet Pool	Yes	
MORI SELKI	NH-4000 DCG	1	2007	4 Axis with Contouring Capability	24.8"	22"	22"	1.8 micron	Ø24.8" Height: 35.4"	14,000 rpm	Live Tooling - 40 tools	Yes	Rotary - Carrier Pallet Pool	No	
MORI SELKI	NHX5000 Generation	2nd	1	2015	4 Axis with Contouring Capability	28.74"	28.74"	34.60"	2.54 micron	Ø31.4" Height: 39.4"	15,000 rpm	Live Tooling - 240 tools	Yes	Rotary	Yes

CNC Lathes														
List Total Quantity														
Manufacturer (insert additional rows as needed)	Model	# of machines	Year	# of Axis	X Travel (Inches)	Y Travel (Inches)	Z Travel (Inches)	Accuracy (micrometers)	Chuck Size	Spindle Speed	Live or Manual tool change?	High pressure coolant thru the tool?		

